

List of Figures

1.1	Single-channel, single-phase	7
1.2	Single-channel, multi-phase	7
1.3	Multiple-channel, single-phase	8
1.4	Multiple-channel, multiple-phase	8
1.5	Tandom machining system	8
1.6	Machining system with buffer	9
1.7	Machine system with spares	10
1.8	A flexible manufacturing system	10
1.9	State transition diagram of machining system	13
1.10	Classification of redundancy	15
1.11	Machine repair problem with spares	16
1.12	Queueing system	17
1.13	Arrivals and departures of customers at the queue	18
1.14	State transition diagram for MRP with standby	31
1.15	State transition diagram for system failure	33
1.16	K -out of- $M:G$ system	35
1.17	State transition diagram of MRP with N -policy	36
1.18	State transition diagram of MRP with F -policy	36
1.19	Multi-units series system	37
1.20	Multi-units parallel system	37
1.21	Fuzzy arithmetic	41
1.22	State transition diagram of MRP with switching failure ($\Omega_n = M\lambda \bar{q} q^n$, $\Psi_n = M\lambda q^{S-n}$, $\Lambda_n = M\lambda \bar{q} + (S - n)v$)	45
1.23	State transition diagram of MRP with common cause failure	45
2.1	The state transition diagram	69
2.2	Reliability of the system ($R_Y(t)$) wrt t for different parameters	88
2.3	Reliability of the system ($R_Y(t)$) wrt t for different parameters	89
2.4	Mean time-to-failure ($MTTF$) of the system for different parameters	90
2.5	Sensitivity and relative sensitivity of the reliability of the system	91
2.6	Failure frequency of the system ($FF(t)$) wrt t for different parameters	92

2.7 Failure frequency of the system ($FF(t)$) wrt t for different parameters	93
2.8 Expected number of the failed units in the system ($E_N(t)$ wrt t for different parameters	94
2.9 Expected number of the failed units in the system ($E_N(t)$ wrt t for different parameters	95
2.10 Expected throughput of the system ($TP(t)$) wrt t for different parameters	96
2.11 Expected throughput of the system ($TP(t)$) wrt t for different parameters	97
2.12 Machining system availability ($MA(t)$) wrt t for different parameters	98
2.13 Machining system availability ($MA(t)$) wrt t for different parameters	99
3.1 The state transition diagram	111
3.2 Expected number of failed units in the machining system	127
3.3 The availability of the machining system	128
3.4 The throughput of the machining system	129
3.5 Machine availability	130
3.6 Failure frequency of the machining system	131
3.7 Expected total cost	132
3.8 Contour of expected total cost wrt μ_1 and μ_2	133
4.1 The state transition diagram	143
4.2 State probability $P_{2,1}$ and availability of the machining system Av wrt μ for different repair time distribution	164
4.3 State probability $P_{2,1}$ and availability of the machining system Av wrt λ for different repair time distribution	164
4.4 State probability $P_{2,1}$ and availability of the machining system Av wrt v for different repair time distribution	165
4.5 State probability $P_{2,1}$ and availability of the machining system Av wrt β for different repair time distribution	165
4.6 State probability $P_{2,1}$ and availability of the machining system Av wrt σ for different repair time distribution	166
4.7 State probability $P_{2,1}$ and availability of the machining system Av wrt p for different repair time distribution	166
4.8 State probability $P_{2,1}$ and availability of the machining system Av wrt c for different repair time distribution	167
4.9 State probability $P_{2,1}$ and availability of the machining system Av wrt q for different repair time distribution	167

5.1	The State transition diagram	177
5.2	The membership function ($\eta_{\tilde{L}}$) of the fuzzy expected number of the customers,units, or data in the machining system (L)	197
5.3	The membership function ($\eta_{\tilde{L}_q}$) of the fuzzy expected number of the customers, units, or data in the queue (L_q)	197
5.4	The membership function ($\eta_{\tilde{W}}$) of the fuzzy expected waiting time of the customer, unit, or data in the machining system (W)	197
5.5	The membership function ($\eta_{\tilde{W}_q}$) of the fuzzy expected waiting time of the customer, unit, or data in the queue (W_q)	198
5.6	The membership function ($\eta_{\tilde{P}_0}$) of the fuzzy probability that there is no customer, unit, or data in the machining system (P_0)	198
5.7	The membership function ($\eta_{\tilde{\sigma^2}}$) of the fuzzy variance of the state of the machining system (σ^2)	198
5.8	The sensitivity of the membership function ($\eta_{\tilde{L}}$) wrt to fuzzy machining system parameters	199
5.9	The sensitivity of the membership function ($\eta_{\tilde{L}_q}$) wrt to fuzzy machining system parameters	200
5.10	The sensitivity of the membership function ($\eta_{\tilde{W}}$) wrt to fuzzy machining system parameters	201
5.11	The sensitivity of the membership function ($\eta_{\tilde{W}_q}$) wrt to fuzzy machining system parameters	202
5.12	The sensitivity of the membership function ($\eta_{\tilde{P}_0}$) wrt to fuzzy machining system parameters	203
5.13	The sensitivity of the membership function ($\eta_{\tilde{\sigma^2}}$) wrt to fuzzy machining system parameters	204
6.1	The state transition diagram for reliability analysis	212
6.2	The state transition diagram for availability analysis	216
6.3	Membership grade function for reliability characteristics for illustrative example	229
6.4	Membership grade function for reliability characteristics for varied $\tilde{\lambda}$	229
6.5	Membership grade function for reliability characteristics for varied $\tilde{\nu}$	230
6.6	Membership grade function for reliability characteristics for varied $\tilde{\mu}$	230
6.7	Membership grade function for reliability characteristics for varied $\tilde{\beta}$	231

List of Tables

1.1 Contributions on MRP with spares	43
1.2 Contributions in MRP with switching failure & common cause failure	46
1.3 Contributions in MRP with imperfect coverage & reboot delay	47
1.4 Contributions in MRP with fuzzy parameters	49
1.5 Contributions in MRP with working vacation & vacation interruption	51
1.6 Contributions in MRP with Newton-quasi method	52
1.7 Contributions in MRP with supplementary variable method	54
2.1 Latent roots of the coefficient matrix	83
2.2 Constants $a_{h,r}, b_{h,r}, c_{h,r}$	84
2.3 Transient-state probabilities	84
2.4 Performance measures	85
2.5 Sensitivity and relative sensitivity of the MTTF of the system	85
2.6 System performance measures for different parameters	86
2.7 System performance measures for different parameters	87
3.1 Illustrative example of the Newton-quasi method with initial guess $\mu_1 = 2, \mu_2 = 10$	123
3.2 Illustrative example of the Newton-quasi method with initial guess $\mu_1 = 6, \mu_2 = 8$	123
3.3 The optimal repair rates and expected total cost for different system parameters	124
3.4 The optimal repair rates and expected total cost for different system parameters	125
3.5 The optimal repair rates and expected total cost for different system parameters	126
4.1 State probabilities and availability of the machining system	155
4.2 Performance indices corresponding to Fig. (4.2)	156
4.3 Performance indices corresponding to Fig. (4.3)	157
4.4 Performance indices corresponding to Fig. (4.4)	158
4.5 Performance indices corresponding to Fig. (4.5)	159

4.6	Performance indices corresponding to Fig. (4.6)	160
4.7	Performance indices corresponding to Fig. (4.7)	161
4.8	Performance indices corresponding to Fig. (4.8)	162
4.9	Performance indices corresponding to Fig. (4.9)	163
5.1	The trapezoidal fuzzy number of the fuzzy machining system parameters	193
5.2	The support and core of the fuzzy expected number of the customers, units, or data in the machining system (\tilde{L})	193
5.3	The support and core of the fuzzy expected number of the customers, units, or data in the queue (\tilde{L}_q)	194
5.4	The support and core of the fuzzy expected waiting time of the customer, unit, or data in the machining system (\tilde{W})	194
5.5	The support and core of the fuzzy expected waiting time of the customer, unit, or data in the queue (\tilde{W}_q)	195
5.6	The support and core of the fuzzy probability that there is no customer, unit, or data in the machining system (\tilde{P}_0)	195
5.7	The support and core of the fuzzy variance of the state of the machining system ($\tilde{\sigma}^2$)	196
6.1	Fuzzy number for system parameters	226
6.2	Support and core for reliability characteristics for varied $\tilde{\lambda}$	226
6.3	Support and Core for reliability characteristics for varied \tilde{v}	227
6.4	Support and core for reliability characteristics for varied $\tilde{\mu}$	227
6.5	Support and core for reliability characteristics for varied $\tilde{\beta}$	228