

Chapter 3

Oxygen vacancy modulated TiO₂ nanostructures for efficient detection of VOCs

3.1 Introduction

The crucial characteristic determining the nature of material is dimensionality: the same alloy displays totally unique properties depending upon whether it is synthesized in 0-D, 1-D, 2-D and 3-D [1]. TiO₂ has an advantage of being synthesized in 1-D nanotubes and 0-D nanoparticles. Both the nanoforms (0-D and 1-D) have unique properties that are utilized for various applications including gas or vapor sensing [2]. TiO₂ nanotubes and nanoparticles composites with other nanomaterial exhibits amazing properties and acts as a building block of the formed nanocomposite [3].

TiO₂ nanostructures have been widely utilized to detect variety of volatile organic compounds (VOCs) in industry, food, biomedical, environmental, traffic safety, indoor safety applications etc [4]. The above applications require reliable VOC sensor with application specific selectivity, low power operation, highly stable and applicable for very high dynamic range of detection [5]. To fulfil the above requirements, numerous methods have been adopted to improve the performance of a nanostructured metal oxides. One of the methods is to dope the metal oxide with impurities [6],[7]. But, most of the time, the doping with external impurities in metal oxide are non-uniform in nature and the doped metal oxide exhibits poor repeatability [8]. The poor repeatability issue is observed for the metal oxide nanocomposites sensors also [9-11].

One of the ways to enhance the sensing performance of metal oxides is to increase or decrease the oxygen vacancy in nanoscale metal oxides which can be considered 'self-doping'. Many reports have been published regarding the increase of sensor performance by increasing the number of oxygen vacancies in metal oxides. SnO₂ nanocrystals with abundant oxygen vacancies for room temperature NO₂ sensing have been reported by Wei and group [12]. Wang and co-workers demonstrated high-performance gas sensing achieved by mesoporous tungsten oxide mesocrystals with increased oxygen vacancies [13]. Synthesis and oxygen vacancy related NO₂ gas sensing properties of ZnO:Co nanorods arrays grown by a hydrothermal method has been described by Zou and group [14]. Wu and workers reported Al-doping induced formation of oxygen-vacancy for enhancing gas-sensing properties of SnO₂ nanotubes by

electrospinning [15]. Room temperature alcohol sensing by oxygen vacancy controlled TiO₂ nanotube array has been reported by Hazra and group [16],[17]. Yu and co-workers described both oxygen vacancies defects and porosity facilitated NO₂ gas sensing response in 2-D ZnO nanowalls at room temperature [18]. So, these reports confirm the potential of oxygen vacancy modulation in nanoforms metal oxide for enhanced gas/VOC sensing.

On the other hand, 0-D TiO₂ nanoparticles have gained much attention in industry and academia. Huge surface area of nanoparticles aggregates with high electron transfer rate makes them popular for VOC sensing also [19].

Teleki and group had demonstrated sensing of organic vapours by TiO₂ nanoparticles synthesized via flame spray pyrolysis method. They showed the sensing of acetone, isoprene and ethanol at 500 °C in dry N₂ and O₂ [20]. Arafat and coworkers demonstrated ethanol sensing by TiO₂ nanoparticles. They depicted a high sensitivity towards ethanol than H₂ and CH₄ at 600 °C with a response and recovery time of 3 min and 15 min respectively [21]. Rella and group reported ethanol and acetone sensing by TiO₂ nanoparticles film that was deposited using matrix assisted pulsed laser evaporation. They achieved a response magnitude of 12 % and 6 % to 100 ppm of ethanol and acetone at 350 °C and 400 °C respectively [22]. Pandeewari and group fabricated TiO₂ nanoparticles by sol gel method and tested towards ethanol vapours at 30 °C. They depicted a response magnitude of 535 % with quick response/ recovery time (5 s/52 s) to 50 ppm of ethanol [23].

This chapter describes the two different nanostructures of TiO₂ for efficient VOC sensing. 1-D TiO₂ nanotubes prepared via electrochemical anodization were further subjected to cathodization and chemical reduction for oxygen vacancy modulation. All the nanotube samples with various self-doping levels were transformed to the Au/TiO₂ nanotube/Ti type sandwich structured sensor devices and tested in the exposure of 100 ppm of ethanol in air. 0-D undoped TiO₂ nanoparticles fabricated via solgel method were fabricated in planar device structure. TiO₂ nanoparticles based planar device structure sensor was tested against different groups of VOCs.

3.2 Oxygen vacancy modulated TiO₂ nanotubes

3.2.1 Synthesis

The detailed electrochemical anodization method, used to prepare the TiO₂ nanotube array is discussed in section 2.2.1 of chapter 2. Further two separate methods, i.e. (i) electrochemical cathodization and (ii) chemical reduction, were used to modulate the oxygen vacancy level in

the TiO₂ nanotubes. Sample S₀ was taken as the base TiO₂ nanotubes without any further reduction.

Electrochemical cathodization

Two TiO₂ nanotube samples (S₁ and S₂) were reduced by a potentiostatic cathodization route where 1 M sodium sulfate (Na₂SO₄) aqueous solution was used as the electrolyte. An annealed TiO₂ nanotube/Ti sample (i.e.S₀) was used as the anode and the rectangular-shaped graphite sheet was used as the cathode. S₁ and S₂ samples were prepared at different potentials of -1.0 V and -1.5 V for a polarization period of three seconds (3 s). After cathodization, both samples (i.e. S₁ and S₂) were washed with water and ethanol and then dried in air at 100 °C for one hour.

Chemical reduction

Another two samples (S₃ and S₄) of TiO₂ nanotubes were prepared with a chemical reduction method where hydrazine hydrate (N₂H₄) was used as the reducing agent. Annealed TiO₂ nanotube samples were placed in the hydrazine hydrate solution for 5 hours and heated at 85 °C and 115 °C for S₃ and S₄ samples, respectively. After five hours of hydrazine hydrate treatment, both samples were cleaned with Milli-Q water and then ethanol and dried in air at 100 °C for one hour.

3.2.2 Characterizations

Morphological characterization

No deformation or morphology changes were observed in the scanning electron micrographs after reduction of TiO₂ nanotubes by cathodization and chemical reduction routes. FESEM image and TEM are similar as depicted in Fig. 2.1. However, the post-anodization treatment for the variation of oxygen vacancy had no effect on the surface morphology of the TiO₂ nanotubes for all the samples.

Structural characterization

The crystallinity of TiO₂ nanotubes were revealed by XRD (Fig. 3.1(a-e)). The sharp and high intensity peak at 24.5° describes the anatase phase of TiO₂ nanotubes having crystallinity (101) in all the samples (S₀-S₄). Low intensity anatase peaks of (200) and (118) at 47.27° and 62.28° were observed in all the reduced samples (S₁- S₄). All the peaks labelled as T at 29.64°, 34.1°, 36.9°, 39.2°, 52°, 69.9° correspond to substrate-titanium. The small peaks at 53.2° and 54.1° correspond to the anatase (105) and (211) respectively in sample S₀ and S₃ only (Fig. 3.1(a) and (d)). Most interestingly, rutile (110) crystallinity peak at 27.4° was observed for cathodic

reduction samples as shown in Fig. 3.1(b) and (c). The XRD peaks for anatase and rutile TiO₂ was authenticated by JCPDS file No. 21-1272 and 21-1276 respectively. However, the formation of anatase (101) major for all the TiO₂ nanotubes is a good agreement with TEM image shown in Fig. 2.1(d) and (e).

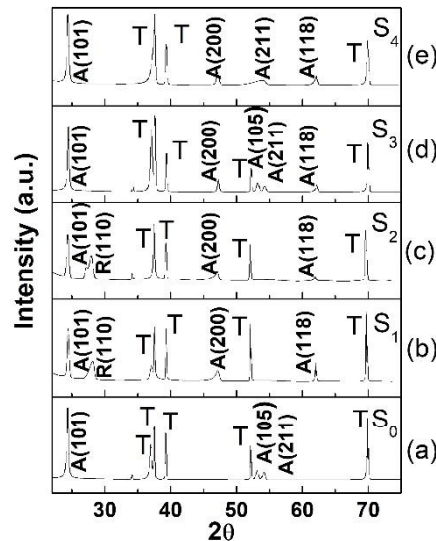


Fig. 3.1. XRD spectra of five different TiO₂ nanotubes with different level of reductions i.e. (a) S₀ (as grown); (b) S₁ (reduction by cathodization at -1.0 V); (c) S₂ (reduction by cathodization at -1.5 V); (d) S₃ (chemical reduction at 85°C); (e) S₄ (chemical reduction at 115°C).

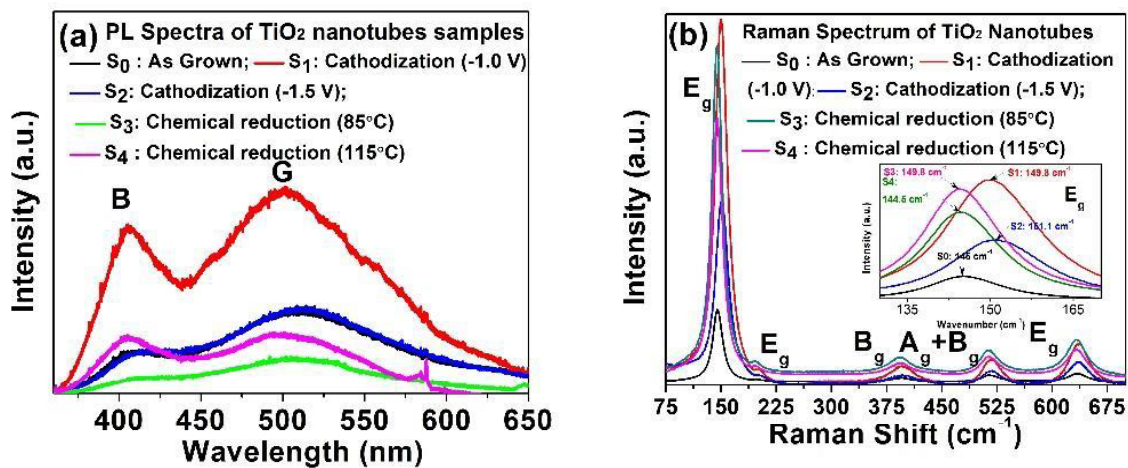


Fig. 3.2. Characterizations to estimate the amount of reduction in TiO₂ nanotubes array with respect to pure TiO₂ nanotubes array: (a) PL spectra; (b) Raman spectra.

Spectroscopic characterizations were carried out to estimate the level of non-stoichiometry of TiO₂ nanotubes. Both PL and Raman spectra were collected for all the TiO₂ nanotube array samples (S₀-S₄) and shown in Fig. 3.2(a) and 3.2(b), respectively.

Photoluminescence (PL) spectroscopy is an important characterization tool to study the defects related with the metal oxides. Various reduction level of TiO₂ nanotube samples was estimated

qualitatively comparing the recorded PL spectra under 325 nm excitation wavelength at room temperature (300 K) as shown in Fig. 3.2(a). PL spectra showed two main peaks; one in the UV region that was centered at ~404 nm and the second one in green region centered at ~510 nm. The first peak represents the band-to-band emission i.e. the electronic transition from conduction band to valance band [24]. This peak represents the band gap of TiO₂ nanotubes around 3.2 eV [25]. The second peak in green region is originated due to the oxygen vacancies (defects) related trap assisted recombination [26-30]. In current study, relative quantity of oxygen vacancy was estimated by considering two main observations in Fig.3.2(a) i.e. (i) shift of band-to-band emission peak (B) which indicates the bandgap of the TiO₂ nanotubes and (ii) intensity ratio of defect peak (G) and band-to-band emission (B) peak or I_G/I_B .

Position of peak-B and I_G/I_B are summarized in Table 3.1 for all the five samples (S₀-S₄). A small right shift for S₁ and significant right shift for S₂, S₃ of peak-B as comparing with S₀ sample indicate the relative increment of self-doping in term of oxygen vacancy and reduction of band gap. As compared to the S₀, no shift of peak-B was observed for S₄. Quite a high I_G/I_B was calculated for S₂ (1.81) and S₃ (1.73) which indicated the high level reduction TiO₂ nanotubes. Considering S₀ ($I_G/I_B=1.18$) as the reference, a moderate level of reduction was observed for S₁ ($I_G/I_B=1.28$) and almost no reduction was observed for S₄ ($I_G/I_B=1.06$).

Table 3.1 Depicting the shifts in PL and Raman spectroscopy of all the reduced TiO₂ nanotubes array with respect to pure TiO₂ nanotubes array.

Sample	Photoluminescence		Raman Spectroscopy	
	B	I_G/I_B	E _g	FWHM
S ₀	405.4	1.18	145	17.26
S ₁	407	1.28	149.8	24
S ₂	417	1.81	151.1	24.5
S ₃	415	1.73	149.8	19.84
S ₄	405	1.06	144.5	16.38

Raman spectroscopy is an important tool to study the composition of materials. Raman spectra of all the TiO₂ nanotube array samples were recorded at 532 nm laser at room temperature (Fig.3.2 (b)). Five peaks were observed for all the TiO₂ nanotubes samples. The active modes present nearly at 145 cm⁻¹ (E_g), 195.4 cm⁻¹ (E_g), 395.2 cm⁻¹ (B_g), 514.6 cm⁻¹ (A_g+B_g) and 634.4 cm⁻¹ (E_g) corresponds to the anatase phase of TiO₂ [31-35]. In current study, level of oxygen vacancy in TiO₂ nanotube samples was estimated with (i) blue shift and (ii) broadening or full-

width half maxima (FWHM) of E_g peak near 145 cm^{-1} . Due to creation of oxygen vacancy, oxygen atoms are removed from TiO_2 lattice reducing the bond-length of Ti-O and it results in the right shift of E_g peak towards the higher wavenumber and increases the FWHM [31],[36],[37]. The measured and calculated position and FWHM of E_g peak for five different samples are represented in Table 1. A significant right shift of E_g peak was observed for S_1 , S_2 and S_3 sample compared to the S_0 where S_1 showed maximum shift of 6.1 cm^{-1} ($151.1\text{-}145\text{ cm}^{-1}$). No significant blue shift was observed for S_4 as compared to the S_0 (Table 3.1). Broadening E_g peak was significant in case of S_1 and S_2 and moderate for S_3 where as S_4 showed almost no such broadening (Table 3.1). The Raman spectroscopy results showed a good agreement with PL spectroscopy results confirming the highest reduction level for S_2 followed by S_1 and S_3 and almost no significant reduction for S_4 .

Chemical characterization

Table 3.2 Summary of de-convoluted fit-peak position and area of XPS O(1s) peak for S_0 to S_4

Sample	Fit Peak 1 (P1)		Fit Peak 2 (P2)		$\frac{A_{P2}}{A_{P1} + A_{P2}}$	$\frac{A_{P2}}{A_{P1} + A_{P2}} \times 100$
	Position (eV)	Area (A_{P1})	Position (eV)	Area (A_{P2})		
S_0	530.71	18544	532.13	6180	0.2499	24.99%
S_1	530.52	19480	532.03	6921	0.2621	26.21%
S_2	530.40	17886	531.89	9247	0.3408	34.08%
S_3	530.40	17174	531.99	9822	0.3638	36.38%
S_4	530.44	18040	531.71	8943	0.3314	33.14%

X-ray photoelectron spectra (XPS) of five different TiO_2 nanotubes array (S_0 - S_4) were recorded to study the possibility of the formation of sub-oxidation states like Ti^{3+} and Ti^{2+} which might be originated due to the creation of oxygen vacancies [38][39]. High intensity binding energy Ti2p peaks for S_0 - S_4 was recorded with high resolution scan to observe the shift of doublet peaks i.e. $\text{Ti}2p_{3/2}$ and $\text{Ti}2p_{1/2}$ (Fig. 6(a)). $\text{Ti}2p_{3/2}$ peak location was found from Fig. 3.3(a) as 459.5 eV, 459.36 eV, 459.18 eV, 459.25 eV and 459.27 eV for S_0 , S_1 , S_2 , S_3 and S_4 , respectively (inset of Fig. 3.3(a)). As compared to S_0 , $\text{Ti}2p_{3/2}$ peak shift is maximum for S_2 and gradually decreasing for S_2 , S_3 and S_4 . These results confirm the availability of T^{3+} and T^{2+} oxidation states of Ti_2O_3 and TiO_2 is maximum for S_2 and gradually decreasing for S_2 , S_3 and S_4 . As the penetration depth of the emitted photo electrons is very small (even a few nanometre), the sub-

oxide formation can consider majorly from the nanotube surface excepting the Ti/TiO₂ interface.

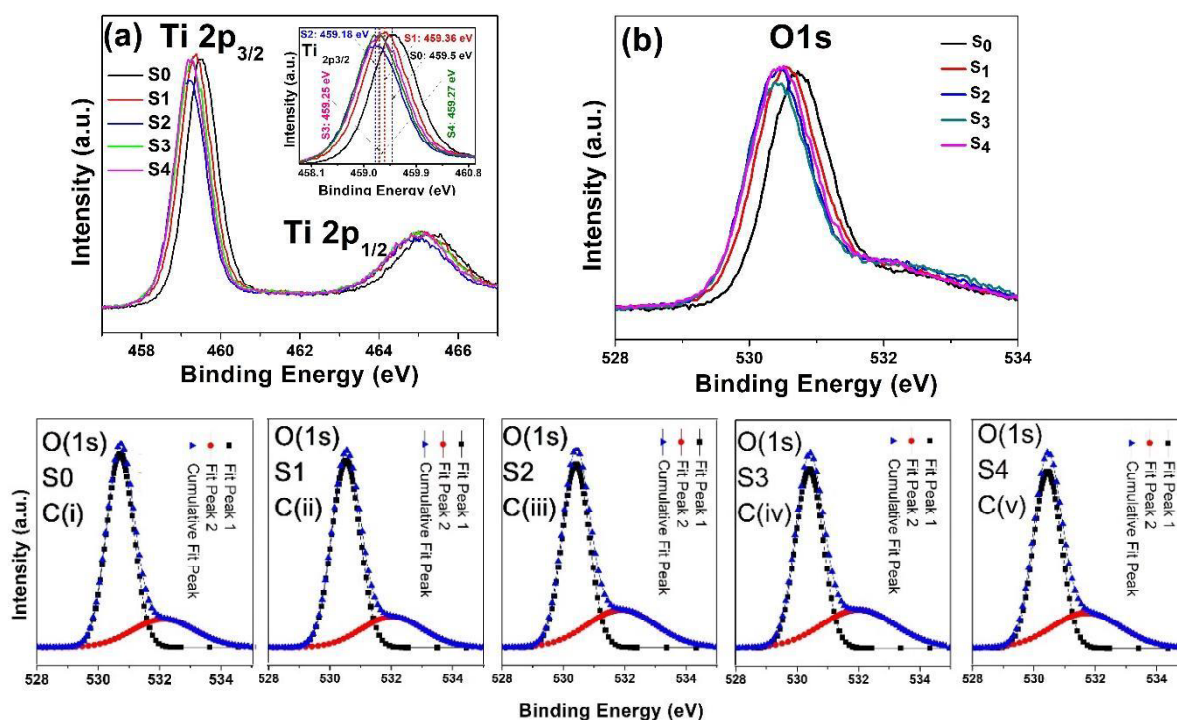


Fig. 3.3. High resolution XPS spectra of TiO₂ nanotube array of different level of reduction; (a) Ti2p peak and (b) O1s peak.

Fig. 3.3(b) shows the high resolution O1s spectra of S₀ to S₄ samples. Two binding energy peaks near 530 eV (peak 1) and 532 eV (peak 2) are visible for all the TiO₂ nanotube samples (Fig. 3.3(b)) where peak 1 corresponds chemically bonded lattice oxygen (Ti-O) and peak 2 corresponds physisorbed weakly bonded surface oxygen species or hydroxyl groups [38],[40]. In current study, O1s peak (Fig. 3.3(b)) was de-convoluted in peak 1 (530 eV) and peak 2 (532 eV) to estimate the amount of surface and bulk oxygen of TiO₂ nanotubes with different level of reduction. Fig. 3.3(c(i-v)) represents the de-convolution peak1 and 2 for S₀ to S₄ nanotubes. Position and area of fit-peak 1 and 2 for S₀ to S₄ are summarized in Table 3.2. For S₀ to S₄, fit-peak 1 and 2 were located in-between 530.4 to 530.71 eV and 532.13 to 532.71 eV respectively. To get a relative approximation of surface oxygen over total oxygen of TiO₂ nanotube samples, the ratio of the area of fit-peak 2 (A_{P2}) and total area of fit-peak 1 and 2 (A_{P1}+ A_{P2}) was taken for S₀ to S₄ and represented in Table 3.2. Due to having a significantly high surface area, overall surface oxygen was found to be very high in case of all the TiO₂ nanotube samples. Among all the reduced TiO₂ nanotubes, S₃ showed the maximum amount of surface oxygen as 36.38%

when as-grown TiO₂ nanotubes (i.e. S₀) showed 24.99% of surface oxygen. Surface oxygen was also calculated quite high in case of S₂ (34.08%) and S₄ (33.14%) samples.

After considering all the results of three spectroscopic studies i.e. photoluminescence, Raman and X-ray photoelectron spectroscopy, we can accomplish that successful reduction was possible in both the reduction techniques. Both the samples by cathodic reduction (S₁ and S₂) showed significant amount of self-doping and most of the cases S₂ exhibited highest level of reduction among all the five TiO₂ nanotubes. Chemically reduced S₃ represented significant reduction when almost no reduction was observed for S₄ compared to the reference sample (S₀).

3.2.3 Device fabrication

Gold top-electrode was deposited on TiO₂ nanotubes/Ti samples for sensor fabrication. Five metal-insulator-metal (MIM) structured sensors with Au top electrode, Ti bottom electrode and TiO₂ nanotube as the sensing layer (S₀-S₄) were fabricated for the detection of volatile organic compounds (VOCs). The samples were enfolded in aluminium masks having a total of four openings of 2 mm × 2 mm each for top electrode formation, separated by a distance of 2 mm. Au was deposited using electron beam deposition technique. The Au deposited with a thickness of ~100 nm on the sample was taken as the top electrode and Ti substrate was taken as the bottom electrode (Fig 3.4). The bottom electrode was created by selective etching the TiO₂ nanotube array from one corner of the sample with HF.

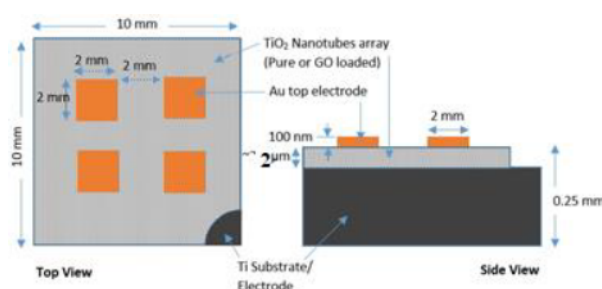


Fig. 3.4. Top and side view of sensor device structure with dimensions.

3.2.4 VOC sensing

All the fabricated sensors were tested under different VOCs at different temperatures (50 °C, 100 °C, 150 °C and 200 °C). The sensor setup consisted of three glass chambers i.e. (i) sensing chamber to place the sensor, (ii) mixing chamber to dilute the vapor by synthetic air to maintain required concentration and (iii) vapor generation chamber. The schematic of the sensor characterization setup is shown in Fig.3.5. All the chambers were placed inside a heating

mantle to maintain appropriate temperature. The flow of air was maintained with mass flow controllers (MFCs).

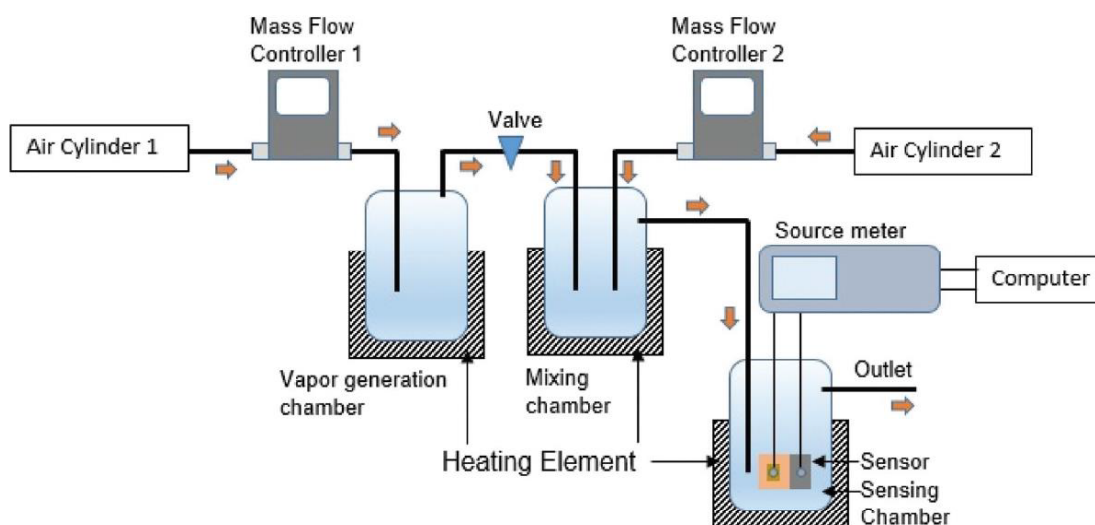


Fig. 3.5. Schematic of the sensor characterization setup to detect volatile organic compounds (VOCs) of different concentrations.

Au/TiO₂ nanotubes/Ti - sandwich structure sensor with five self-doped TiO₂ nanotubes (S₀-S₄) were tested at four different temperatures i.e. 50 °C, 100 °C, 150 °C and 200 °C on the exposure of 100 ppm of ethanol (test) vapours in air. All the sensors were operated at a constant DC bias of 0.5 V (Keithley 6487). Initial performance of all the five sensors was compared with three sensing parameters i.e. response magnitude, response time and recovery time as a function of operating temperature (50-200 °C) as shown in Fig. 3.6(a), (b) and (c)). Response magnitude was measured as $[(R_a - R_g)/R_a] \times 100\%$ where R_a is the resistance in air and R_g is the resistance in exposure to vapor. Response and recovery time was measured as time taken by the sensor to reach 90% of maximum change in the exposure to target vapour.

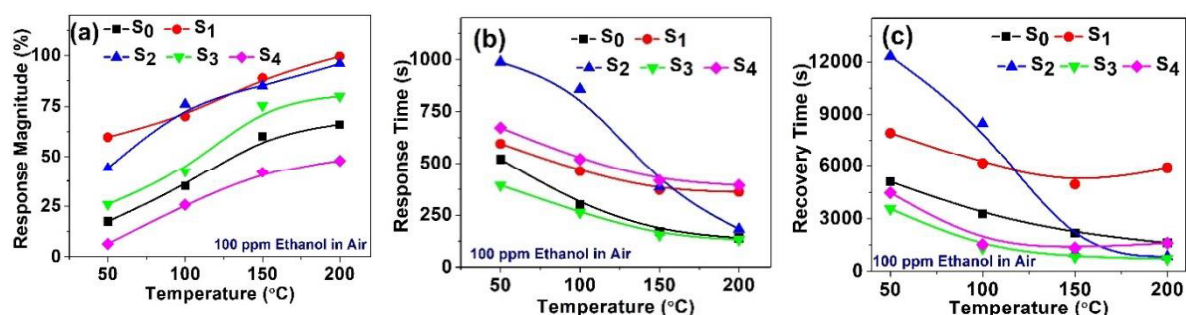


Fig. 3.6. (a) Response magnitude, (b) response time, (c) recovery time, as a function of temperature in 100 ppm of ethanol.

Self-doping due to incremental oxygen vacancy have significant influence to lower the operating temperature of a metal oxide sensor as discussed in our earlier report [17].

S₁ and S₂ nanotubes synthesized by cathodic reduction showed very high response throughout the temperature range (50°C -200°C). S₁ and S₂ exhibited 60% and 44% response at 50°C and 99% and 96% at 200°C. Chemically reduced S₃ showed third highest response (26% at 50°C and 80% at 200°C) and S₄ showed lowest response (smaller than S₀) i.e. 6% at 50°C and 47% at 200°C. Every sensor showed the highest response magnitude at 200°C and the lowest response magnitude at 50°C. All the sensors attributed a linear increment from 50°C to 150°C and a saturation tendency in-between 150°C to 200°C (Fig.3.6(a)).

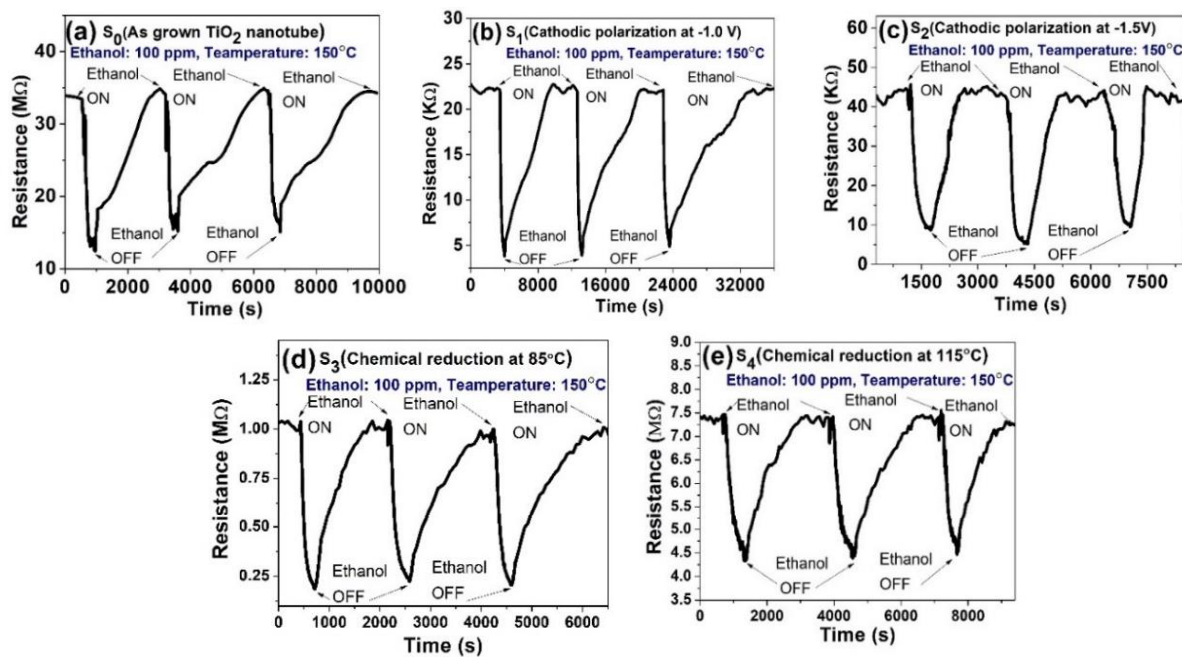


Fig. 3.7. Stability test of (a) S₀; (b) S₁; (c) S₂; (d) S₃; (e) S₄; at 150 °C for 100 ppm of ethanol.

The response and recovery time principally depend upon the time required by the VOC molecules to get adsorbed and desorbed on the surface of the sensing layer respectively. At high operating temperature, due to availability of sufficient energy, dissociation, surface adsorption and desorption become faster resulting in a quick response and recovery of all the sensors (Fig. 3.6(b) and (c)). Sensors S₁ and S₂ with high amounts of self-doping provided highest sensitivity at all the temperatures. But it took a longer time than usual for these sensors to achieve maximum change (response) and return to the original resistance (recovery) because of the presence of large amounts of interaction sites in the nanotubes. At very low temperature, response and recovery both took extremely long time for S₁ and S₂ samples as shown in Fig. 3.6(b) and (c). Most importantly, S₃ (chemical reduction) sensor possibly attribute an optimized level of reduction in TiO₂ nanotubes array offering lowest response (155 s at 150°C) and

recovery (779 s at 150°C) time at all operating temperatures (50-200°C). After studying the sensor performance in Fig. 3.6, 150°C was considered an optimized temperature for all the sensors because the response magnitude, response time and recovery time became saturated above 150°C. So, the repeated cycle characteristics of five sensors are represented at 150°C in Fig. 3.7 (a-e).

Two common observations were made for all the sensing devices tested in exposure to ethanol vapours. First the resistance was decreased with increase in temperature and the response magnitude for all the sensors was increased with increase in temperature. Base line resistance was measured in mega-ohm range for S_0 (35 M Ω), S_4 (7.5 M Ω), S_3 (1.1 M Ω) whereas kilo-ohm range resistance was observed for S_1 (22 k Ω) and S_2 (40 k Ω) at 150°C. The baseline resistance can also give an estimate about the self-doping level of the five different TiO₂ nanotubes and in the present study the baseline resistance of the sensors exhibited a good agreement with the spectroscopy characterization results. However, a small fraction of the resistance can also change based on the quality of the metal (Au)/TiO₂ junctions. All the sensors showed a stable and repeatable response with stable baseline resistance at 150°C. So, the overall performance confirms that S_1 and S_2 sensors have high sensitivity and can sense VOCs at 50°C even at room temperature (25°C). Though the response magnitude was moderate, owing to the fastest response and recovery time, S_3 sensor was considered to show other detailed sensing performances like transient response varying the dynamic range of ethanol from 20 ppm to 300 ppm (Fig.3.8(a)), single pulse response at different temperatures (Fig. 3.8(b)) and cross-sensitivity study of the sensor in the exposure of 100 ppm of other VOCs like Benzene, Xylene, 2-propanol and Acetone at 150°C (Fig. 3.8(c)).

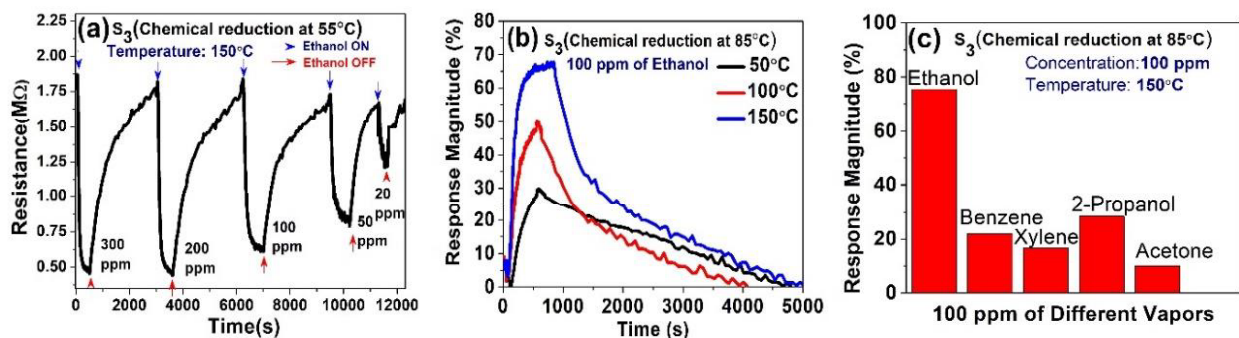


Fig. 3.8. Sensing performance of chemically reduced S_3 sensor; (a) transient behaviour (20 to 300 ppm); (b) resistive response magnitude at different temperatures (50 °C, 100 °C, 150 °C); (c) cross sensitivity of ethanol comparing with Benzene, Xylene, 2-propanol and Acetone of 100 pm concentration at 150 °C.

Promising transient behaviour was observed for S₃ sensors under the ethanol concentration range of 20 ppm to 300 ppm. Almost similar responses at 200 ppm and 300 ppm confirmed the saturating tendency of the sensor beyond 200 ppm (Fig. 3.8(a)). Single pulse measurement at three different temperatures (50 °C, 100 °C, 150 °C) clearly shows the increment response and recovery time with decrease of operating temperature (Fig. 3.8(b)). Finally, the S₃ showed its selective nature toward ethanol compared to other alcohol like 2- propanol, aromatic hydrocarbon like benzene and xylene and ketone like acetone (Fig.3.8(c)). High dissociation energy, poor acidity, larger molecular size, different sticking coefficient were the reasons of poor sensitivity of the sensor toward these other volatile organic compounds (except ethanol) at 100 ppm of concentration at 150 °C [41-43].

3.2.5 Role of oxygen vacancy modulation in ethanol sensing

Self-doping, similar to oxygen vacancy (V_O) in metal oxide (MO) semiconductor, influences the gas/vapor sensing performance significantly. In case of microstructure MO, only the surface takes part in gas sensing whereas surface and bulk both contribute in sensing in case of nanostructure metal oxide. So, the tuning of overall (surface and bulk) doping level is important in nanoscale MO to enhance the gas sensing performance.

Donor type dopants like V_O can increase the gas interaction sites or free dangling bond on MO surface that enhance the gas sensing performance due the dissociative adsorption of gas/VOC molecules. Long chain organic molecules are dissociated easily to the oxygen vacancy sites and adsorbed to the free interaction spots. Also, the large number of interaction sites enhance the surface adsorption possibilities of gases/VOCs even at very low temperature increasing the overall sensitivity of the sensor.

However, the increment of V_O has undoubtable advantage to enhance the sensitivity of a gas sensor. As per the microscopic characterizations, morphology of all the four TiO₂ nanotubes were unchanged after self-doping. But, the spectroscopy characterization confirmed that the V_O defect was increased significantly for S₂, S₁ and S₃ samples. As per the above discussion, all the three sensors exhibited very high sensitivity which was maximum for the S₂ and S₁. To get a general view about the effect of donor doping (V_O) on gas sensitivity of a 1-D nanomaterials like TiO₂ nanotubes, the following expression are developed with the help of Fig. 3.9. A schematic of a cross section of nanotube wall (25 to 45 nm in Fig. 2.1) is considered in Fig. 3.9 where surface and core region are indicated separately. Based on the synthesis mechanism of TiO₂ nanotubes by anodic oxidation, core doping is higher than the surface

doping i.e. core carrier concentration (n_c) is greater than surface carrier concentration (n_s) [44]. In air ambient, due to the surface adsorption of oxygen species (O^- , O^{2-} etc.), n_s is reduced further that can be written as $n_c \gg n_s$. A surface potential (ψ_s) must be created due to the gradient of the carrier concentration as shown in Eq.3.1 where k is the Boltzmann's constant, T is the temperature and q is the unit change of electron.

$$\psi_s = \frac{kT}{q} \ln \left(\frac{n_c}{n_s} \right) \quad (3.1)$$

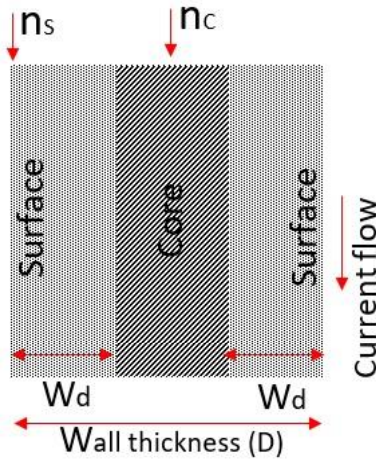


Fig. 3.9. A two dimensional schematic of the cross sectional view of TiO₂ nanotube wall.

Surface depletion width (W_d) can be written as in Eq.3.2 where ϵ_s (TiO₂) and ϵ_0 are the relative and absolute permittivity [45].

$$W_d = \sqrt{\frac{2\epsilon_0\epsilon_s\psi_s}{qn}} \quad (3.2)$$

In Eq.3.2, the effect of bias voltage is considered as negligible as compared to the ψ_s . Also, the average carrier concentration i.e. $n = (n_c + n_s)/2$ is taken in Eq.3.2. As the carrier concentration is more in the core than the surface, the core only take part in current conduction. So, the resistance (R) of a single nanotube between two parallel electrodes (ignoring the contact resistance) can be written by using simple drift equation in Eq.3.3 [18].

$$R = \frac{1}{qn\mu_n} \frac{L}{(D+2r)(D-2W_d)} \quad (3.3)$$

In Eq.3.3, r is the inner radius of the TiO₂ nanotubes. Finally, the response magnitude ($RM = \Delta R/R$) expression (Eq.3.4) can be written by considering two different surface carrier concentrations as $n_{s(\text{air})}$ and $n_{s(\text{vapor})}$ as shown in Fig. 3.10. For the reducing gas, $n_{s(\text{vapor})} > n_{s(\text{air})}$.

$$RM = \left[1 - \frac{D-4 \sqrt{\frac{\epsilon_0 \epsilon_s k T}{q^2 (n_c + n_{s(air)})} \ln\left(\frac{n_c}{n_{s(air)}}\right)}}{D-4 \sqrt{\frac{\epsilon_0 \epsilon_s k T}{q^2 (n_c + n_{s(vapor)})} \ln\left(\frac{n_c}{n_{s(vapor)}}\right)}} \right] \times 100 \quad (3.4)$$

Eq.3.4 depicts an estimate of response magnitude with tuneable doping level as well as electron concentration in core and surface of the nanotube sensor. The expression says that very high doping in the core of the nanoscale MO semiconductor is responsible for reducing the overall sensitivity. As the oxygen vacancy near the surface enhances the binding interactions of targeted gas/vapor molecules, the increase of self-doping from surface to core can be considered as in favour of better sensitivity.

3.3 Undoped *p*-type TiO₂ nanoparticles

3.3.1 Synthesis

The procedure to synthesize the TiO₂ nanoparticles has been described in detail in section 2.3.1 of chapter 2.

3.3.2 Device fabrication

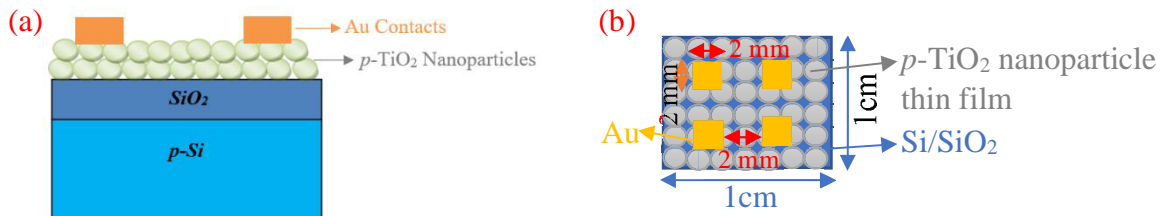


Fig. 3.10. Planar sensor device structure with dimensions, (a) side view, and (b) top view.

Boron-doped, ~500 μm thick <100> SiO₂/Si wafer having SiO₂ thickness of 90 nm was used as the substrate where resistivity of Si was 0.001-0.005 Ω-cm. Undoped TiO₂ nanoparticles were then deposited on a cleaned SiO₂/Si wafer (5 mm × 5 mm) by dip coating technique (Appex Instruments: Xdip-SV-1). All the samples were subsequently kept for annealing at 250 °C for 5 hours.

Similarly, the sample was enfolded in an aluminium mask having four openings of 2 mm × 2 mm each for top electrode formation, separated by a distance of 2 mm. Au was deposited using electron beam deposition technique. The Au deposited with thickness of 100 nm on the sample.

3. 3.2 VOC sensing

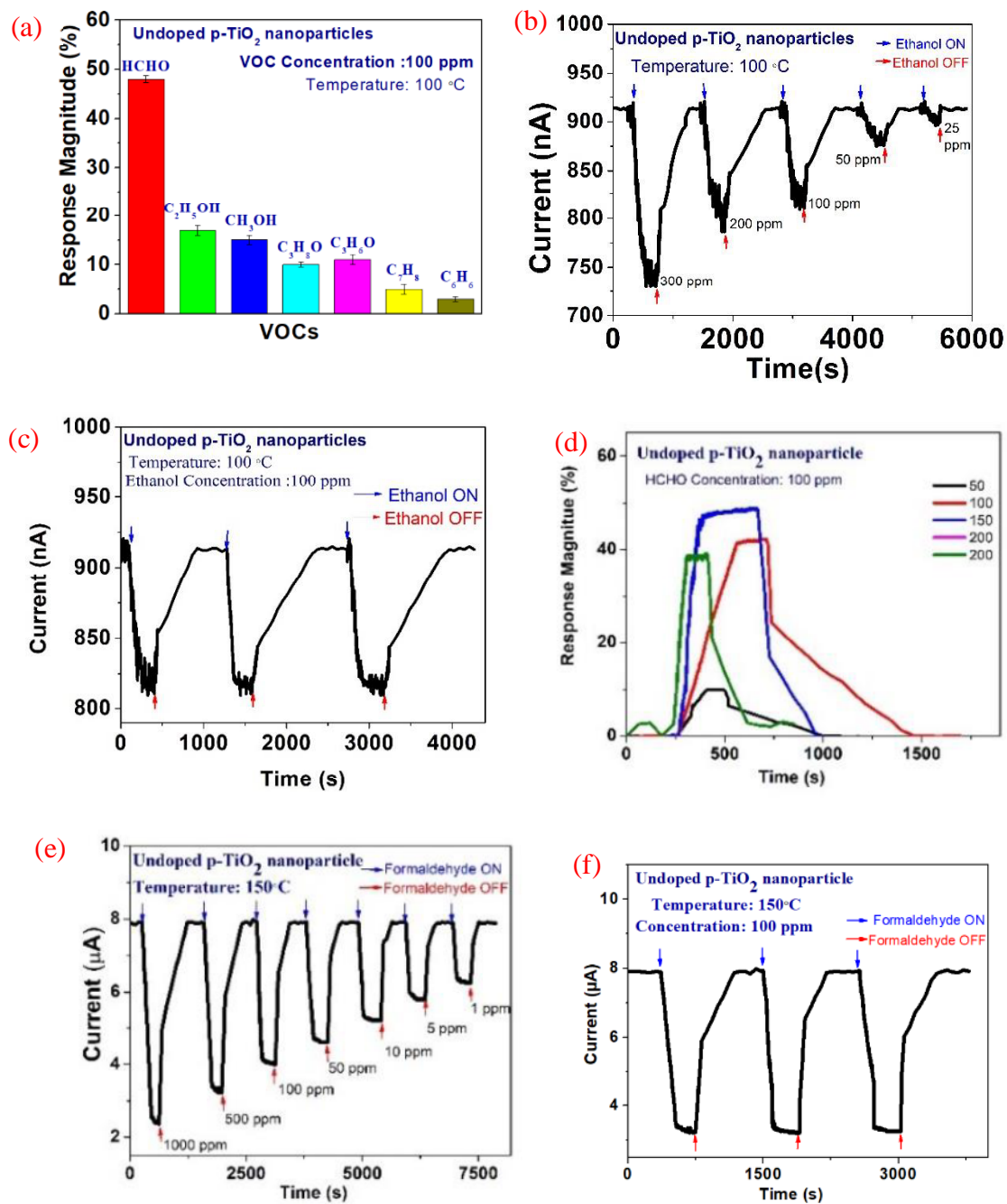


Fig. 3.11. Sensing performance of pure TiO₂ nanoparticle sensor (S₁) (a) Response magnitude to 100 ppm of different VOCs (Formaldehyde, Ethanol, Methanol, Acetone and Toluene) at 100°C, (b) transient behaviour (25 to 300 ppm) towards ethanol at 100 °C, (c) Repeated cycles in exposure to 100 ppm of ethanol at 100 °C, (d) resistive response magnitude at different temperatures (50 °C, 100 °C, 150 °C and 200 °C) in exposure to 100 ppm formaldehyde. (e) transient behaviour (1 to 1000 ppm) towards formaldehyde at 150 °C, (c) Repeated cycles in exposure to formaldehyde at 150 °C.

The TiO₂ nanoparticles sensor was placed inside a closed and scaled glass chamber of volume 450 ml with gas inlet, outlet and electrical connections facilities. The glass chamber was positioned inside a heating mantle to vary the temperature from 50 °C to 200 °C. The VOC sensor setup as depicted in Fig. 3.5 is used for sensing application.

TiO₂ nanoparticles based planar structure device was first subjected to different groups of VOCs -alcohol (methanol, ethanol and propanol), aldehyde (formaldehyde), ketone (acetone) and aromatic hydrocarbon (benzene and toluene) Fig. 3.11(a). Undoped TiO₂ nanoparticles showed the highest response magnitude towards formaldehyde (40%) and then moderate response magnitude towards ethanol (17 %) and methanol (15 %).

The transient response of undoped TiO₂ nanoparticle sensor within the ethanol concentration range of 25 ppm to 300 ppm were tested at 100°C and represented in Fig. 3.11(b). TiO₂ nanoparticles sensor depicted a stable nature that was confirmed from the repeated cycles taken in exposure to 100 ppm of ethanol at 100 °C (Fig. 3.11(c)). Current was decreased in the exposure of reducing vapor ethanol for all the sensors confirming the hole majority in S₁. Pure TiO₂ NPs (S₁) in current study exhibited *p*-type conductivity due to the availability of excess oxygen that declined the oxygen vacancy (V_O) significantly. Therefore, the number of holes contributed by the titanium vacancy (V_{Ti}) became greater than the number of electrons donated by the V_O and the current conduction was started through hole in the TiO₂ NPs. TiO₂ nanoparticle sensor was examined at four different temperatures (50 °C, 100 °C 150 °C 200 °C) in exposure to 100 ppm of formaldehyde. Highest response magnitude was obtained at 150 °C towards 100 ppm formaldehyde. Therefore, 150 °C was considered as the optimized temperature for formaldehyde sensing. The undoped TiO₂ nanoparticles sensor was tested for formaldehyde vapours concentration range from 1000 ppm to 1 ppm at 150 °C (Fig. 3.11(e)). Detection down till 1 ppm was achieved as TiO₂ nanoparticles sensor was more sensitivity towards formaldehyde. Repeated cycles were performed for 100 ppm of formaldehyde at 150 °C (Fig. 3.11(f)).

3.3.3 Sensing mechanism

VOC sensing in TiO₂ nanoparticles is principally controlled by the intergranular junctions between two adjacent *p*-TiO₂ nanoparticles as shown in Fig. 3.12. Due to surface adsorption of oxygen species (O₂⁻, O⁻, O²⁻) in air, free electron concentration is reduced and holes are accumulated forming a built-in-potential (qV_b) to the surface of the *p*-TiO₂ NPs as shown in the EB diagram in Fig. 3.12.

Reducing gas/vapor (or VOC) reacts with adsorbed oxygen species on the surface of TiO₂ NPs and release of free electron (or accept hole) lowering the built-in-potential as well the thickness of hole accumulation region as shown in Fig. 3.12 [46]. If, I_0 is considered as the current in flat band condition (inert ambient), current in air or reducing ambient can be estimated as a function of built-in-potential as shown in Eq.3.5

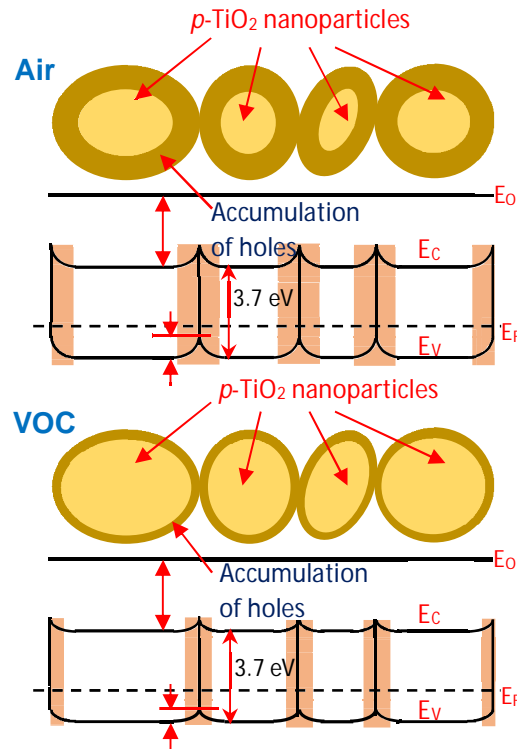


Fig. 3.12. Intergranular junctions between p -TiO₂ NPs with hole accumulation at the surface of nanoparticles in air and VOC ambient.

$$I_{air/VOC} = I_0 \exp\left(\frac{qV_{b(air/VOC)}}{kT}\right) \quad (3.5)$$

Where k is the Boltzmann's constant and T is the temperature [47]. So, the sensor response (S_T) in VOC ambient due to the intergranular junctions between p -TiO₂ NPs can be considered as in Eq.3.6

$$S_G \approx \exp\left[\frac{q(V_{b(air)} - V_{b(VOC)})}{kT}\right] \times 100 \quad (3.6)$$

3.4 Conclusions

Highly ordered TiO₂ nanotube was synthesized by electrochemical anodization first and then reduced by (i) cathodic polarization with -1 V and -1.5 V constant potential for few seconds and (ii) chemical reduction by using hydrazine hydrate treatment at 85°C and 115°C. Total five samples; one as-grown (S_0), two cathodic reduction (S_1 and S_2) and two chemical reduction (S_3

and S₄) sample were considered to study the self-doping effect on VOC sensing performance. VOC sensing performance of all the sensors was then tested under 100 ppm of ethanol in the air in the temperature range of 50°C to 200°C. As per the oxygen vacancy level, maximum sensitivity was observed for S₂ and S₁ and gradually decreased for S₃, S₀ and S₄. Almost 60%, 71%, 90 % and 99.5% of response magnitude were recorded for S₂ sample at 50°C, 100°C, 150°C and 200°C respectively. Though the response magnitude was moderate (76% at 150°C), owing to the fastest response (155 s) and recovery time (779 s), S₃ sensor was considered as the best performing sensor.

Undoped *p*-type TiO₂ nanoparticles prepared via sol-gel method were fabricated in planar device structure. Planar structured undoped *p*-type TiO₂ nanoparticles sensor depicted high response magnitude of 48 % towards 100 ppm of formaldehyde at 100 °C. Undoped *p*-type TiO₂ nanoparticles sensor also depicted a good response magnitude to 100 ppm of ethanol at 100 °C. The *p*-type conductivity and VOC sensing mechanism is principally controlled by the intergranular junctions two adjacent TiO₂ nanoparticles.

Nanocarbons have extensively been used to functionalize other nanostructured materials to develop next generation solid state gas sensors with enhanced structural, electrical and chemical properties. Also, the low manufacturing cost, non-toxic nature and minimal defects in the structure have made nanocarbons mostly studied and applied nanomaterial in nanotechnology. Nanocomposites of carbon nanostructures have been extensively scrutinized due to their commendable compatibility, firmness and high versatility. In an effort to achieve a high sensitivity in the detection of volatile organic compounds (VOCs), heterojunction of carbon nanostructures (CNT, graphene or graphene oxide and fullerene) with different metal oxides like TiO₂, SnO₂, ZnO, Cu₂O etc. can be synthesized which exhibit excellent properties that are better than sensors fabricated using pure nanocarbon and pure metal oxides.

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